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Veneziani

WOOD PROTECTION

Issued 02.05.2018

1. Product name

BIFOND H4 Code 9620401

2. Description

Two pack clear polyurethane primer.

3. Main features

Based on hydroxylated alkyd resins, to be cured by isocyanate, it has very good filling properties, flexibility and easiness of sandpapering. Recommended polyurethane finishes, after sandpapering: glossy or flat clear (RETRON Clear, HOLZVERDUR); lacquered (RETRON FO-FI Pigmented, HOLZVERLACK)

4. Recommended use

Ideal for any type of wood, inclusive of MDF. Suitable to get perfectly closed film and no performance drop over time.

5. Technical data

Type	Internal method	Standard	Meas. unit	T Ref.	Value
Specific gravity	MS 018	ASTM D1475 ISO 2811-1	kg/dm ³	23 °C	1,32 ± 0,05
Solid content ▪ Base		UNI EN ISO 3251	% p/p		72 ± 1
Viscosity Brookfield spindle 4 0.5 RPM	MS 007		mPas	23 °C	150-200 *

6. Application data

Finish: satin

Color: white

Suggested DFT: 80 - 100 µm.

Theoretical consumption: 150 - 190 g/m²

Practical spreading rate: roughly 30% lower than the theoretical by airless application **.

7. Application method

Equipment: airless, airmix, airbrush, electrostatic

Thinning: up to 20% Thinner code 901032 or similar thinners.

Drying time:

- Touch dry approx. 15'-30' at 23 °C and 50% RH.
- Hard dry 2-3 h at 23 °C and 50% RH
- Sandpapering: 5-6 h at 23 °C and 50% RH



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Drying times vary according to DFT, thinning and environmental conditions. Drying times can be accelerated by increasing the temperature up to 40 °C without causing surface defects.

Number of coats: 1 or 2 coats as described above.

Application conditions: application suggested between 10 °C and 30 °C, RH<50%, good ventilation, no rain nor fog and perfectly clean support.

Pot life: 2-3 h by C. Agent 600206 at 20 °C Data vary with thinning and temperature

Mixing ratio: 100:50 by weight with C. Agent 9600207.

8. Available colors

White

9. Storage indications

Shelf life: 12 months, provided the cans are kept sealed and undamaged, into a cool and dry place with temperature between 5 and 35 °C.

10. Available packing

Standard packing 12 and 25 l. For different needs, please contact us.

11. Safety precautions

For professional use only. For health and safety information, please refer to the relevant Material Safety Data Sheet.

12. Notes, warnings and other information

Given the large number of factors that influence the painting process and our inability to control the use of the product itself, we can accept no responsibility for the final result.

* parameters subject to testing for each batch.

** indicative value, as it is dependent on numerous factors unrelated to the product, such as the size of the object, the conditions of the surface, the type and conditions of application

NB: the product does not conform to Law Decree 27 March 2006 n.161:

It belongs to category d) Finishing paints and fillers for indoor and outdoor applications on wood, metal and plastic

VOC value higher than legal limit

VOC legal limits are 300 g/l from 01/01/2010.

To be used only for applications not ruled by Leg. Decree n. 161/2006

This Product Data Sheet has been written according to UNICHIM 1633 method

The information in this data sheet about the use of our products are based on our present scientific knowledge and practice. Zetagi accepts no commitment and / or responsibility on the final result of the work with our products. It is the customer's responsibility to verify the suitability of our products for the intended use. All the products and the advice given are subject to our general conditions of sale which we recommend you to request and read carefully. This data sheet replaces and annuls the previous ones: it is the user's responsibility to ensure that this sheet is updated prior to using the product. This data sheet is a translation; the Italian text of this document shall prevail over any translation thereof.